



SANDY FEEL COATINGS

INSTRUCTIONS ON PROPER RUNNING OF SANDY FEEL COATING

1. Mix coating 10-15 minutes prior to using with a proper mixer able to move material into a homogenous state
2. Keep mixer running while product is on press
3. Keep pumps circulating through coating unit back to drum even when press is not printing sheets (This keeps the material in suspension)
4. If running out of a drum, when drum is only half full, add new mixed buckets to the drum as needed
5. If for any reason the pump stops circulating material through the coating unit, the unit should be cleaned up and the process should start over from the beginning (The sandy effect material is a dry additive and will settle out fairly quickly when not under proper agitation)
6. If possible, pump out of chambered anilox as well as to
7. Pumping to middle of chamber can prevent starving ends of the sheet
8. These instructions are for understanding the need for special handling of these types of materials in order to achieve best results on press
9. For answers to other questions, please consult the manufacturer prior to printing

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