

Technical Data Sheet

KS-836

Ultra Reticulation Strike-Thru
Gloss Litho UV OPV



Product Description

KS-836 is a gloss UV overprint varnish specifically formulated for spot application under KS-494 or KS-693 to provide reticulation or beading in specific areas of the UV overcoat. When dry trapped under KS-494, KS-836 causes the UV coating to reticulate or bead up like rain on a windshield and provide a pattern different from the normal overall lay of the flood coating. KS-693 does the same but with a more open pattern and more tactile. Typical applications include sheet-fed offset printing where the OPV is applied in-line over UV or hybrid UV litho ink on paper, folding carton and select plastic stocks. For additional information regarding assistance and applications, please contact your KUSTOM SERVICES, INC. representative.

Performance Characteristics

- Excellent cure response
- Excellent litho properties
- Adhesion to select plastic stocks
- NOT considered imprintable, foil-stampable, glueable, etc.

Physical Properties

- Viscosity 450 – 550 Poise (TA Rheometer)
- Tack 16 - 22 @ 800 rpm/1 minute
- Specific Gravity 1.14
- Solids > 99%

End Use Considerations

KS-836 should be evaluated under production conditions using the actual ink system and substrate to ensure that leveling, intercoat adhesion, gloss and other performance characteristics are acceptable. In general, UV overprint varnishes may not exhibit complete intercoat adhesion over some substrates. A primer may be considered for use if this property needs to be improved.

Storage and Handling Information

Care should be taken not to expose radiation curable products to temperatures exceeding 100°F for prolonged periods of time or to direct sunlight. Storage must be in a cool, shaded, well-ventilated and dry area. To do otherwise might cause uncontrollable polymerization of the product with generation of heat. Do not store this material under an oxygen-free atmosphere. This material should not be stored for more than six (6) months.

Certain precautions should be taken when handling this product. Please refer to the Safety Data Sheet (SDS) for further details. This product contains materials that may cause moderate skin injury (reddening and swelling) and/or sensitization. Since irritation may not occur immediately, contact can go unnoticed. Consult the SDS for appropriate equipment prior to using this or any other materials referred to in this Technical Data Sheet.

FOR YOUR PROTECTION:

The information and recommendations in this publication are, to the best of our knowledge, reliable. Suggestions made concerning uses or applications are only the opinion of KUSTOM SERVICES, INC., and users should make their own tests to determine the suitability of this product for their own particular purposes. However, because of numerous factors affecting results, KUSTOM SERVICES, INC. makes no warranty of any kind, expressed or implied, including those of merchantability and fitness for particular purpose, other than that the material conforms to its applicable current Standard Specifications. Standard Specifications, although current at the time of publication, are subject to change without notice. Please refer to the SDS for additional information.

DATE REVISED: 08/21/2018